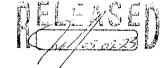
DART AEROSPACE LTD	Work Order:	22614
Description: Bracket Assembly	Part Number:	D2990-041
Dwg: D2990 Rev. B	Qty:	1
		Page 1 of 1

	Location	Procedure	By	Date	Qty	İ
Step		Issue Traveler	17/			
1	DC		OKA	05.03.02	- /	
		Dwg not required	1.0			
2	GA	Press D2805-1 into arm as per Dwg D2990	ĺ			İ
		Pick: Oty Part Number Description Batch				
		aty raterialist				
			12	503.02	1	
		1 D2990-1 Bracket <u>B36 B32611</u>	1102	203.00		ł
3	QC5	Inspect work to Step 2	14	05.03.02	1	
		(7.5.40.50)	+			_
4-	_EP	Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3	1			<
	000	Land Davidar Coot				┢
_5	QC3	Inspect Powder Coat				
6	GA	Spray LPS-3 on Bult Shaft, not on thread as per Dwg D2990				
	GA .	Pick:				
		Qty Part Number Description Batch		}		Ì
		2 AN3€16A Bolt MI4870	0.1			l
		2 MS21042L3 Nut (or -3) 415539	1 /	05.03.02	, (
B	AU4605010		10			
$ \omega $	3,010	A/R LPS-3 Gerrosion Spray				
7	GA	Assemble as per Dwg D2990.				1
1 ' 1	GA	Assemble as per Dwg D2000.	194	05.0302	1	
	005	Learnest week to Oton 0				1
8	QC5	Inspect work to Step 8	TH	05.03.02	1	
	275	The US and Observe	1			1
9	ST	Identify and Stock	16/	050302	1	
	<u> </u>	Cost/part: 34,15 CHMPLGE TO PSOI-577	+'~	- 30305		1
10	AC	24/1 CHMC 10 POI-127	5	-1-11	,	
		Cost / part: 3 4,13 Cronical in 1301 3 FT	NUE	05/03/04		1
11	DC	Close W/O	LAN	09.03.10	1	
		Inspect Level 21	MX)	103,00,10	<u> </u>	٦

Rev	Date	Change	Revised By	Approved/
A	01.01.31	New Issue	EC	7//
В	05.02.22	Revised Step 6	KJ/JLM (



DART AERO	SPACE LTD				Work Order:	B 22611]
Description:					Part Number:	D2990-/	,
Inspection Dwg				Page 1 of 1			
	FIRST	ARTICLE IN	SPECTION	ON CHĘ	CKŁIST		
	X	First Artic	ele 🗌	Proto	otype		
Drawing Dimersion	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments	
0.250	±0.01	0,256	_				
0.250	0.000	0.875					
0.125	\$ 0.01	0.133				A	
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r. 625		1.625					
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2.654	+0					t - L	

Weasured by:	E	Audited bÿ:		 Р	rototype A	pproval:	•	
Date: I	05.03.02	Date:				Date:		
Rev Date.	Change New Issue		, ,			Revised KJ/JLM	by	Approved